



FORMING &
ROLLING



WE'RE TOP OF THE FORM AND ON A ROLL



When there is a need for additional work to be carried out on your processed plate items whether it be rolling large plates into shells or flats into rings or forming rectangular pieces into angles or channels we can save you time, effort and money. One order, one carriage charge.

We can also do:

- CAD developments for cones (incl square to rounds).
- Lobster back bends and roll or press those accordingly.
- Angles and channels formed up to 6M long x20mm thickness.

Delivery

If we have material in stock then you can normally expect delivery between 1 to 4 working days.

Flats on Face As Bands	Flats on Edge As Washer
Largest Section up to 3000mm wide	Largest Section 300mm x 30mm flat
	

INCLUDED / ADDITIONAL	INCL	EXTRA
Equipment cleaned prior to rolling or forming commencing	•	
Tack welding where required	•	
Weld preps, full coded welding (and xray if required)		•
Inspection of materials by operator	•	
Inspection of materials prior to packing	•	
Packing suitable to protect in transit	•	
Clear and precise delivery notes stating all details including cast nos	•	
Clear copies of mill test certificates to EN 10204 3.1	•	
Inspection by Third Party Inspectorate		•
Additional testing by outside laboratory		•

F4N

**We can offer machining, polishing, rolling and forming - see further inserts*