



WATERJET  
CUTTING



## WHEN NATURE IS HARNESSSED

### WATER JET MACHINES CAN CUT MANY DIFFERENT MATERIALS

We may all have seen the effects that strong seas in conjunction with sand can have on the erosion of our coast line but now the power of water and special sands or abrasives have been harnessed in machines to accurately cut many materials including steels up to 150mm thick. Water jet by nature is a slower cutting method and is therefore a more expensive process. However, in a lot of instances no further machining is required.

#### Delivery

If we have material in stock then you can normally expect delivery between 1 to 4 working days.

**F4N**

SIZE AND THICKNESS RANGE	1-4 WKG DAYS	3-10 WKG DAYS	10-14 WKG DAYS	ADVISE AT QUOTE
PIECES ≤ 50MM THK	•			
≥ 50MM THK - ≤ 150MM THK		•	•	
LARGE ENQUIRIES / MILL TYPE QUANTITIES				•

INCLUDED / ADDITIONAL	INCL	EXTRA
Assessment at enquiry stage if suitable cutting method	•	
Ink marking of cast number and grade on each piece (where size permits)	•	
Material deburred and cleaned	•	
Inspection of materials by operator	•	
Inspection of materials prior to packing	•	
Packing suitable to protect in transit	•	
Clear and precise delivery notes stating all details including cast nos	•	
Clear copies of mill test certificates to EN 10204 3.1	•	
In house testing (portable spectrometer)		•
Inspection by Third Party Inspectorate		•
Additional testing by outside laboratory		•

*\*We can offer machining, polishing, rolling and forming - see further inserts*